FIG. 1

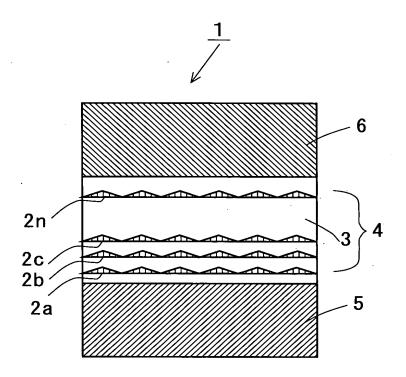


FIG. 2

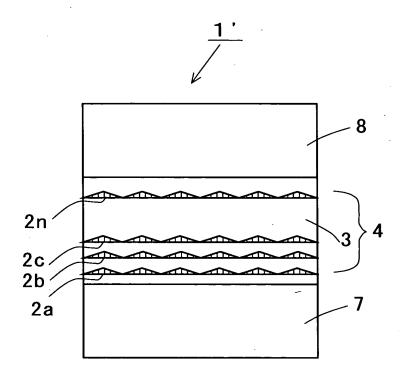
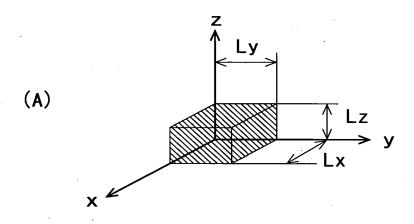


FIG. 3



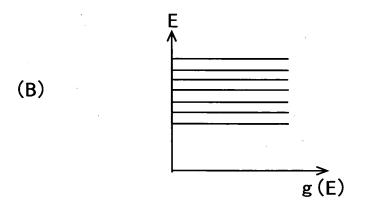


FIG. 4

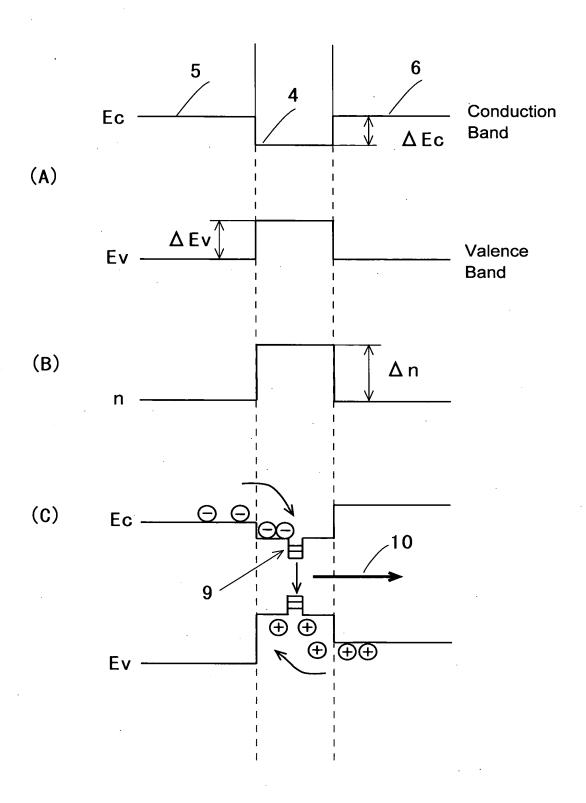


FIG. 5

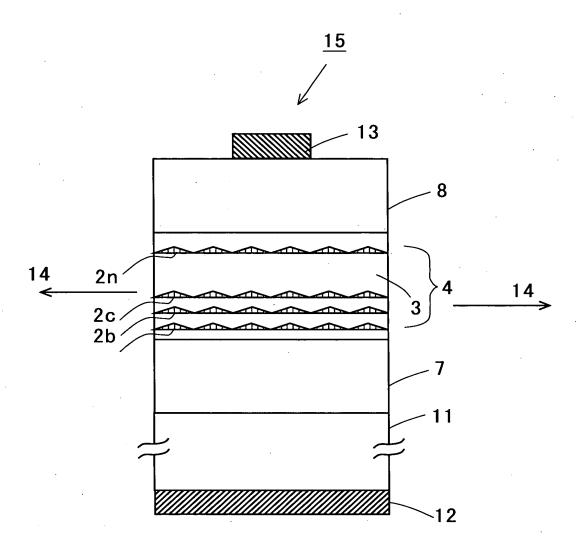
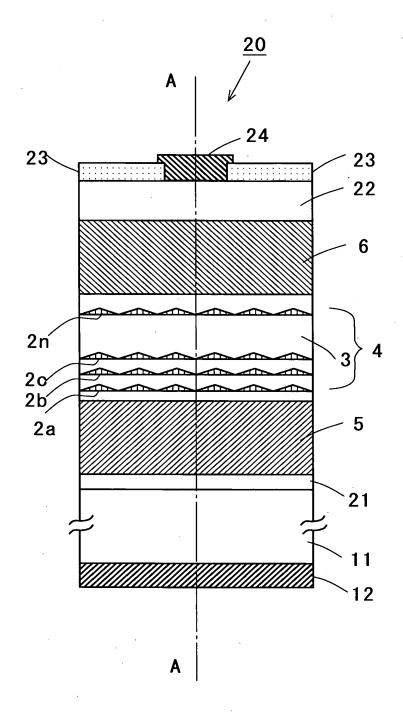


FIG. 6



MOS MILLES THE STATE

FIG. 7

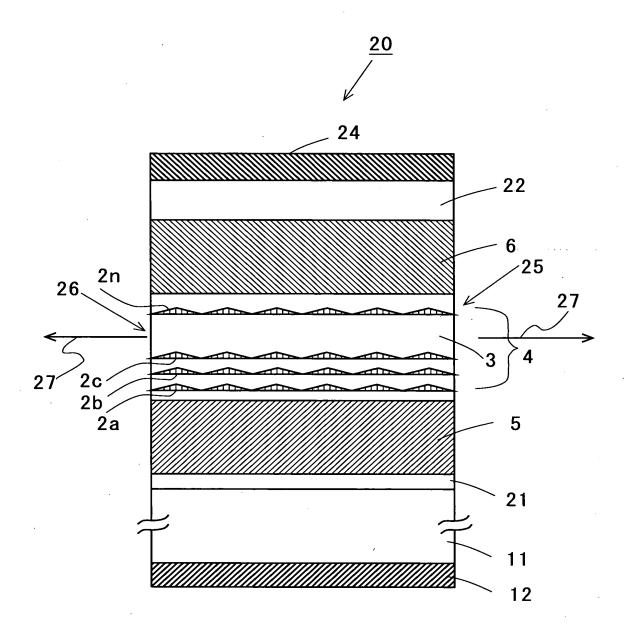


FIG. 8

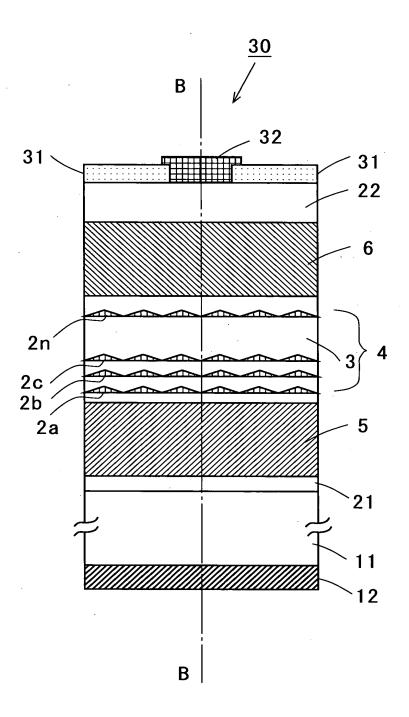


FIG. 9

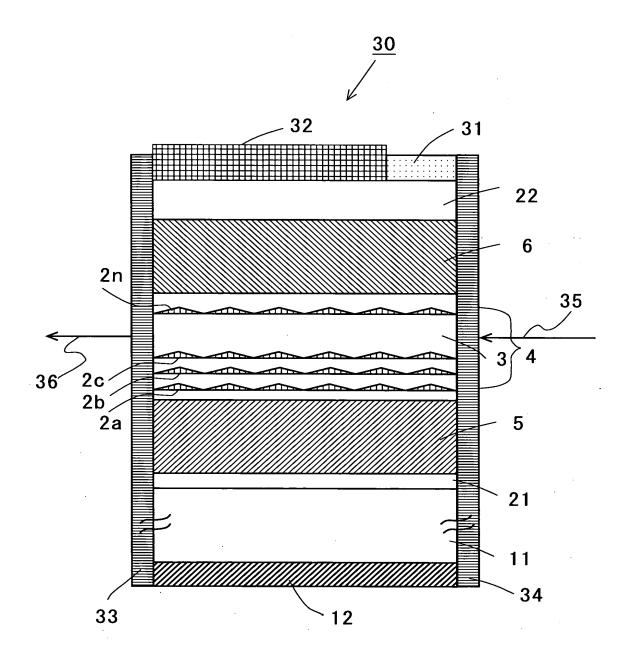
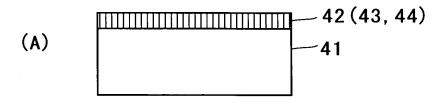
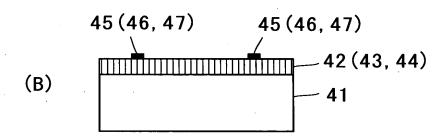


FIG. 10

PER HOLL TO BE





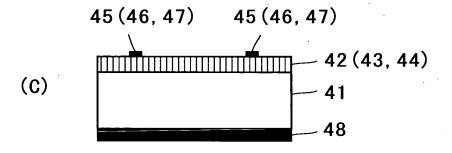
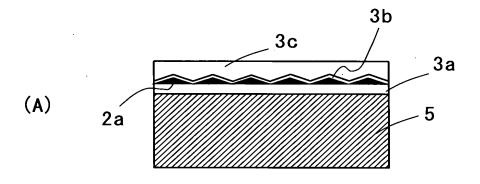
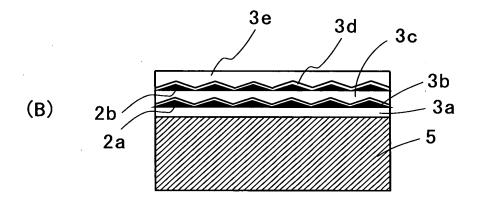


FIG. 11





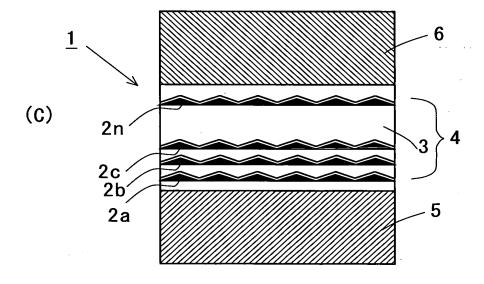


FIG. 12

2 March March

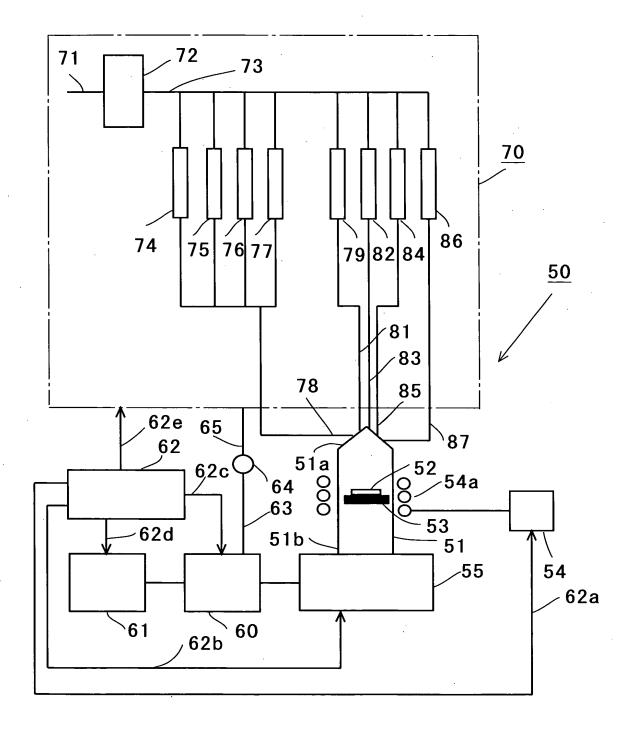


FIG. 13

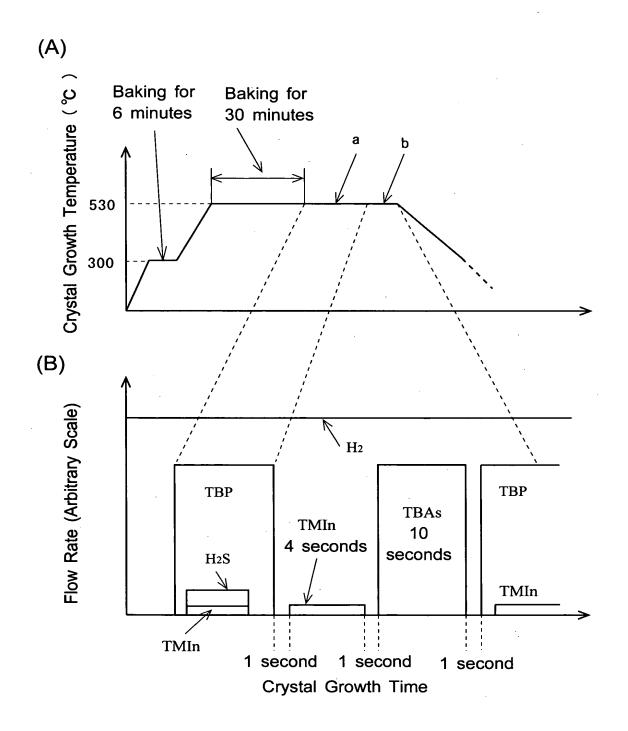
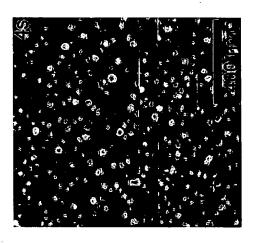


FIG. 14





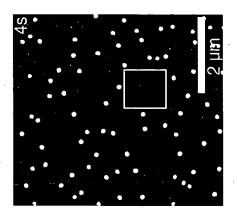




FIG. 15

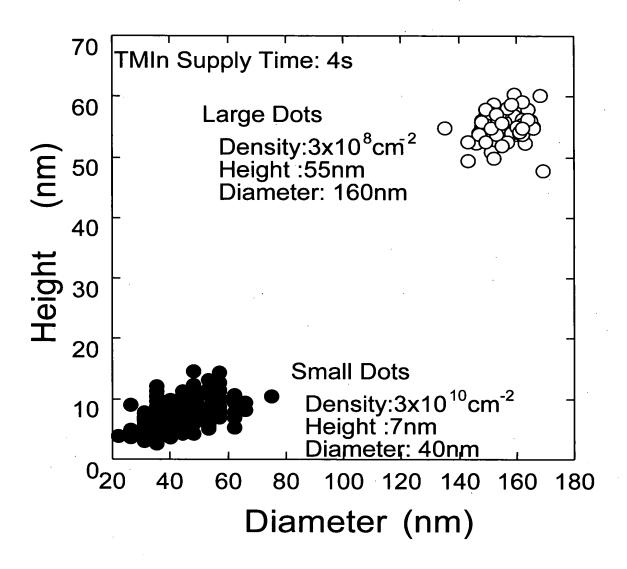
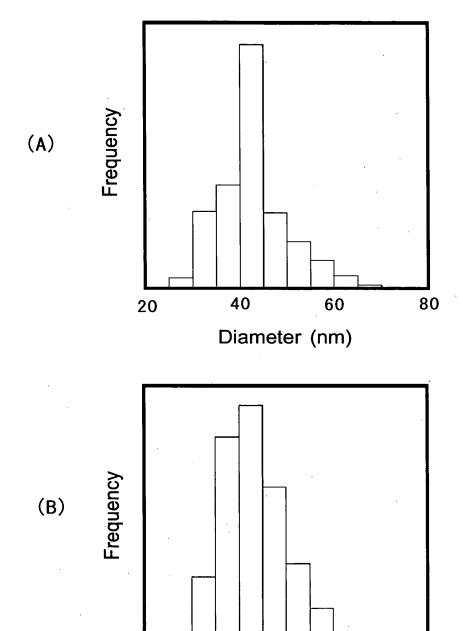


FIG. 16



Height (nm)

12

18

FIG. 17

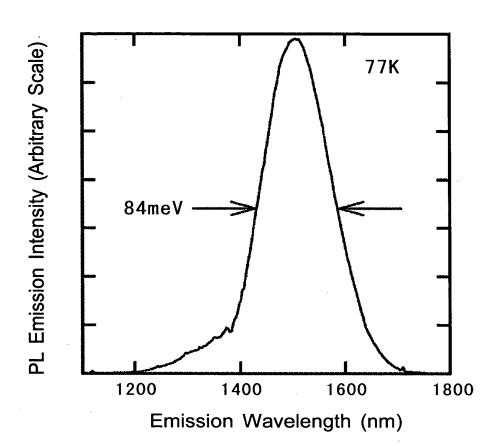


FIG. 18

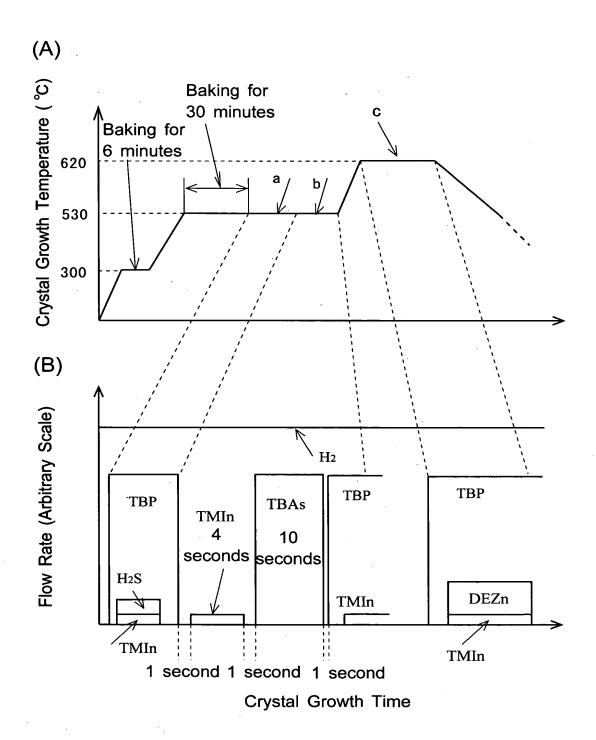


FIG. 19

Gas	Flow Rate (mol/second)
TMIn	$1.68 \times 10^{-7}$
TBAs	$3.38 \times 10^{-6}$
TBP	$3.38 \times 10^{-6}$
DEZn	9.05 × 10 <sup>-8</sup>

FIG. 20

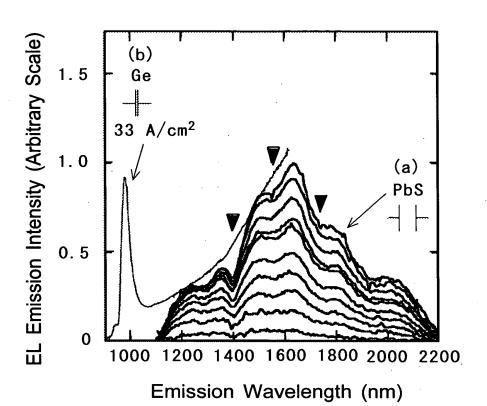


FIG. 21

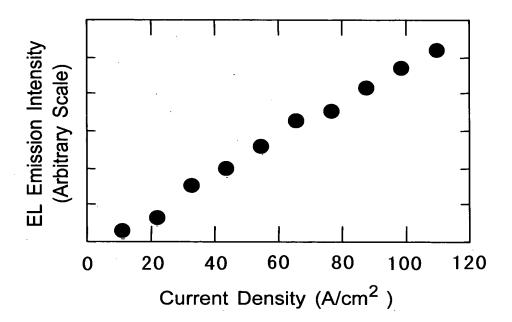
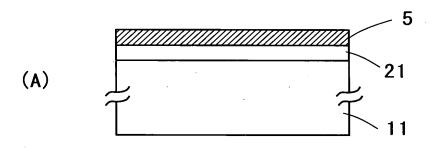
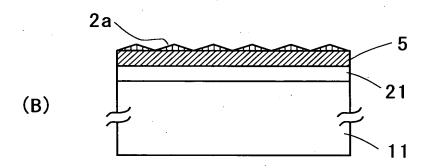


FIG. 22





## FIG. 23

Growth Apparatus	MOCVD
Growth Temperature	5 3 0℃
Pressure	7 6 Torr
Carrier Gas	H <sub>2</sub> 4slm
TMIn Flow Rate	1.01×10 <sup>-5</sup> mol/minute
TMIn Supply time	0~8 seconds
TBAs Flow Rate	2.01×10 <sup>-4</sup> mol/minute
Substrate	InP (100)

FIG. 24

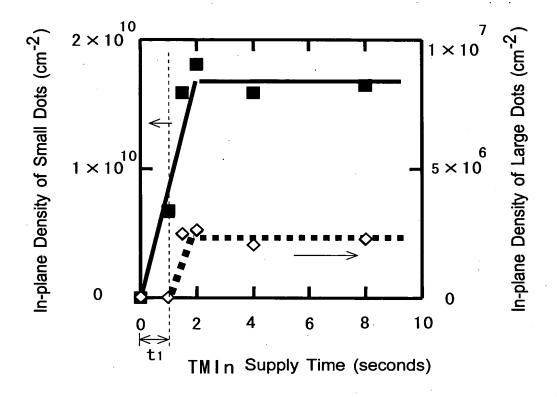


FIG. 25

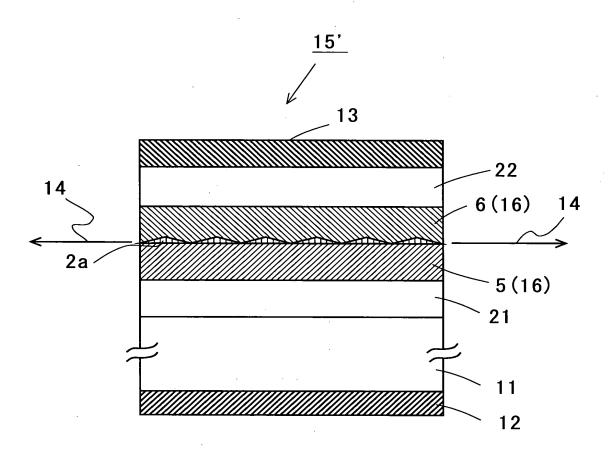


FIG. 26

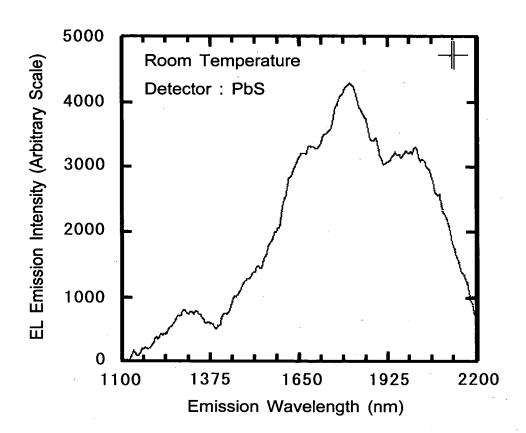
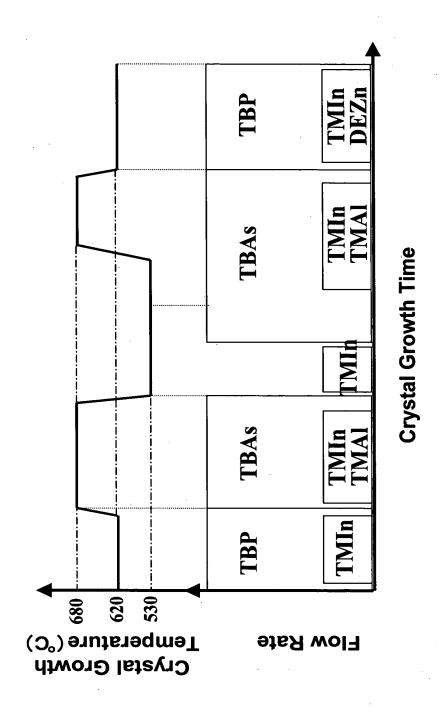


FIG. 27



27/32

FIG. 28

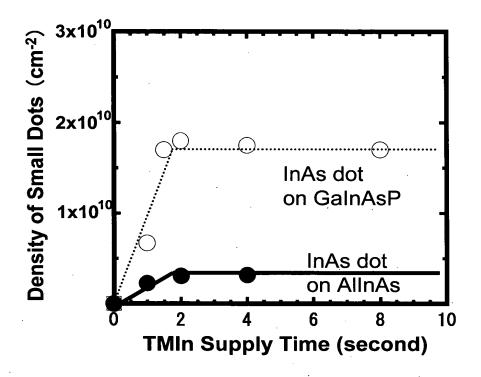
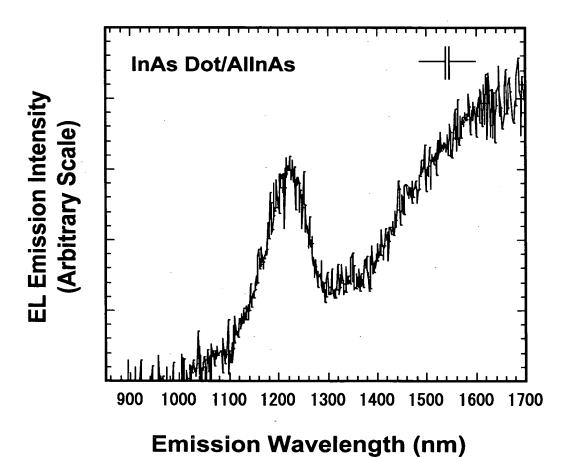


FIG. 29



29/32

FIG. 30

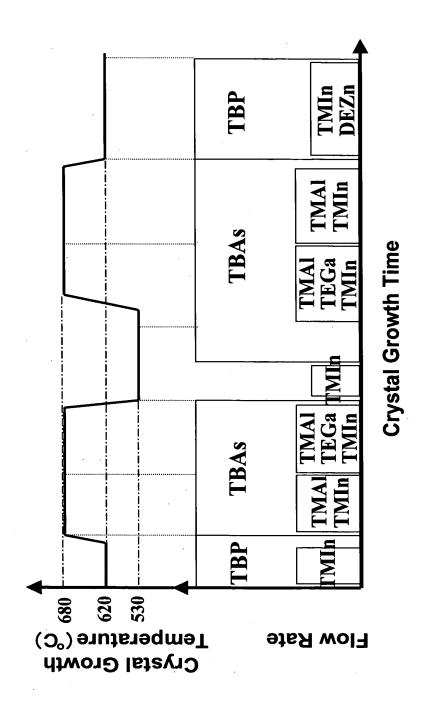


FIG. 31

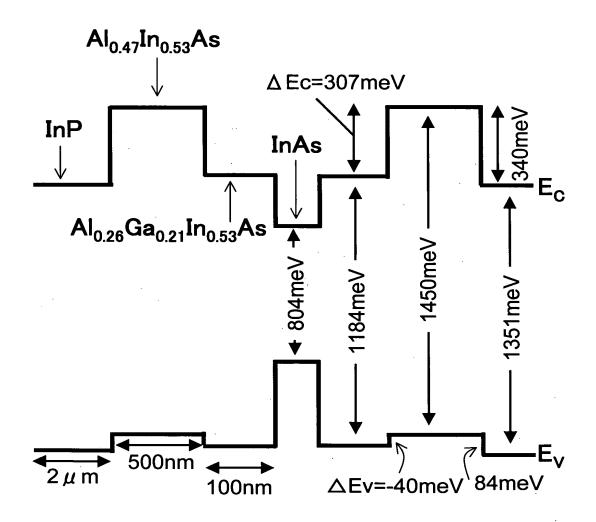


FIG. 32

